

# 请承认书

Version No.: <u>V2.0</u>

常	外	昊	翔	电	子	有	限(	公言	司
Ch	angzho	ou H	laoXid	ang	Elect	ronic	Co	., L7	ΓD
客	产户名	3 称							
Cl	JSTOME	RNA	MER:						
7	品名	名 称							
CC	DMMOD	ITY	•		PIEZO	BUZZ	ER		
7	品型	世 号							
M	ODEL N	0	:	T	DA-B2	24W	34 <i>A</i>		
客	产户米	斗 号							
P/	ART NO		:_						
审	核		秦皓		主	办	唐	利雅 Au	g.15,2018
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常	州	昊	翔	电	子	有	限	公	司
常	州	 声	翔	电	<del></del>	有	限	公	<del></del> 司

常州公司:

江苏省常州市戚区潞城镇富民路 286 号

TEL:86-519-8363089 13585451311

FAX:86-519-88353844

 $\begin{tabular}{lll} E-mail: & \underline{sales@tda-buzzer.com} & \underline{sales2@tda-buzzer.com} \\ \end{tabular}$ 

南通工厂:

江苏如皋市郭元镇工业园辰翔工业区

TEL:86-513-87910588 871919168

FAX:86-513-87915598

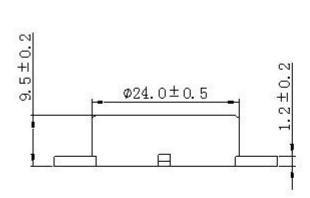
## A. SCOPE

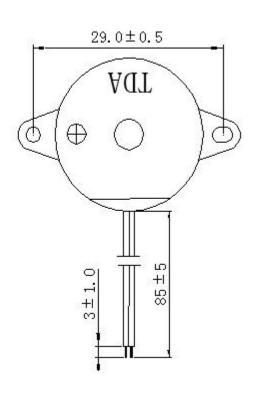
This specification applies piezo buzzer, TDA-B24W34A

## **B. SPECIFICATION**

No.	Item	Unit	Specification	Condition
1	Oscillation Frequency	Hz	$3400 \pm 500$	square wave
2	Operating Voltage	Vdc	3~30	
3	Rated Voltage	Vdc	9	
4	Current Consumption	mA	MAX. 15	at 9Vdc
5	Sound Pressure Level	dB	MIN. 85	at 30cm 9Vdc
6	Operating Temperature	$^{\circ}$	-20 ~ +60	
7	Storage Temperature	$^{\circ}$	-30 ~ +65	
8	Dimension	mm	Ø24xH9.5	See appearance drawing
9	Weight (MAX)	gram	8	
10	Housing Material		ABS( Black )	
11	Environmental Protection Regulation		RoHS	

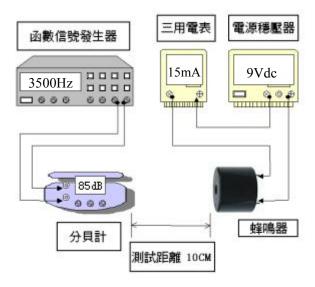
## C. APPEARANCE DRAWING





Unit:mm Tolerance :  $\pm$ 0.5mm

## D. RECOMMEND DIRVING CIRCUIT



## **E. MECHANICAL CHARACTERISTICS**

NO	Item	Test Condition	Evaluation standard
1	Solderability	Stripped wires of lead wires are immersed in rosin for 5 seconds and then immersed in solder bath of 270±5°C for 3±0.5 seconds.	90%min stripped wires shall be wet with solder.(except the edge of terminal)
2	Soldering Heat Resistance	Stripped wires are immersed up to 1.5mm from insulation in solder bath of $300\pm5^{\circ}$ C for $\pm0.5$ seconds or $260\pm5^{\circ}$ C for $10\pm1$ seconds.	No interference in operation
3	Terminal Strength Pulling	The force 10±1 seconds of 9.8N is applied to each terminal in axial direction	No damage and cutting off
4	Vibration	Buzzer shall be measured after being applied vibration of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours.	frequency and current consumption should be
5	Drop test	Dropped naturally from 70cm height onto the surface of 10mm thick wooden board of 3 directions for 1times.	in±10%compared with initial ones. The SPL should be in ±10dB compared with initial one.

## F. ENVIRONMENT TEST

NO	Item	Test Condition	Evaluation standard
1	High temp. test		
2	Low temp. test	After being placed in a chamber at -30 ℃ for 96 hours	
3	Humidity test	Being placed for 4 hours at 25℃,buzzer shall be	
4	Temp. cycle test	The part shall be subjected to 5 cycles. One cycle shall be consist of: $\begin{array}{c ccccccccccccccccccccccccccccccccccc$	measured. The value of oscillation frequency and current consumption should be in ±10% compared with initial one. The SPL should be in ±10dB compared with initial one.

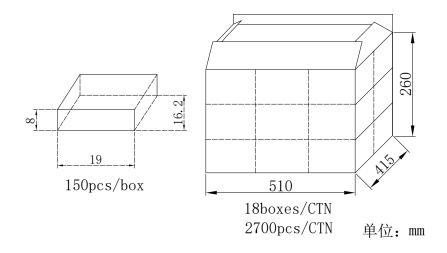
#### **G. RELIABILTY TEST**

NO	Item	Item Test condition	
1	Operating life test	<ol> <li>Continuous life test         96 hours continuous operation at 60°C with         maximum rated voltage applied.</li> <li>Intermittent life test         A duty cycle of 1 minute on, 5mintes off, a minimum         of 1000 times at room temp.( 25±2°C) and maximum         rated voltage applied</li> </ol>	Being placed for 4 hours at 25°C, buzzer shall be measured. The value of oscillation frequency and current consumption should be in ±10% compared with initial one. The SPL should be in ±10dB compared with initial one.

#### **TEST CONDITION**

**Standard Test Condition :** a) Temperature :  $+5 \sim +35^{\circ}$ C b) Humidity : 45-85% c) Pressure : 860-1060mbar **Judgment Test Condition:** a) Temperature :  $+25\pm2^{\circ}$ C b) Humidity : 60-70% c) Pressure : 860-1060mbar

#### H. PACKING STANDARD



#### I. NOTE CAUTIONS

- **a.** Can not be applied DC bias voltage and a sounding body or pronunciation elements, otherwise its insulation resistance will decrease and the use of performance degradation.
- b. Can not be imposed over pronunciation body or pronunciation components allows the use of voltage range of the voltage on the.
- **C.** Please pay attention in welding process, don't let soldering flux invasion into the sound chamber, otherwise flux can cause defect conduction.
- **d.** Use should handle with care, avoiding direct pressure contact, or inadvertently falling down, to prevent the occurrence of fault, or the generation characteristics of abnormal movements.

### J. NOTICE ON PRODUCT STORAGE

**a**. Please store the products in room where the temperature / humidity is stable. And avoid such places where there are large temperature changes. Please store the products under the following conditions :

Temperature: -10 to +40 (degree C)

Humidity: 15 to 85% R.H.

- b. Expire date (Shelf life) of the products is 6 months after delivery under the conditions of a sealed and an unopened package. Please use the products within 6 months after delivery. If you store the products for a long time (more than 6months), use carefully because the products may be degraded in the solder-ability and/or rusty. Please confirm solder-ability and characteristics for the products regularly.
- C. Please use the products immediately after the package is opened, because the characteristics may be reduced in quality, and/or be degraded in the solder-ability due to storage under the poor condition.

#### K. REVISION

No.	DATE	DESCRIPTION	REMARK	VERSION
1	Apr.10,2011	Initial condition	TDA-B24W34A	V1.0
2	Aug.15,2018	Version upgrade	TDA-B24W34A	V2.0